PATENT COOPERATION TREATY

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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file	e reference	FOR FURTHER AC	CTION	See Form PCT/IPEA/416			
International application No. International filling da PCT/EP2004/014777 23.12.2004			(day/month/year)	Priority date (day/month/year) 28.01.2004			
International Patent Clas INV. C08J9/16 C08	• •	Lational classification and If	PC .				
Applicant UNILEVER PLC et	al.						
	 This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36. 						
2. This REPORT of	onsists of a total o	of 7 sheets, including th	nis cover sheet.				
3. This report is al	so accompanied b	y ANNEXES, comprisir	ng:				
a. 🛭 sent to ti	ne applicant and to	the International Bure	au) a total of 8 sheets	s, as follows:			
and/							
beyo	,						
b. ☐ <i>(sent to i</i> sequenc	he International B e listing and/or tab	ureau only) a total of (ir les related thereto, in e ng (see Section 802 of	lectronic form only, as	er of electronic carrier(s)) , containing a indicated in the Supplemental Box ructions).			
4. This report cont	ains indications re	lating to the following it	ems:				
│	Basis of the rep	ort					
☐ Box No. II	Priority						
☐ Box No. III	•	ent of opinion with rega	rd to novelty, inventive	step and industrial applicability			
☐ Box No. IV	Lack of unity of	·	•				
⊠ Box No. V		ment under Article 35(2 ations and explanations		y, inventive step or industrial ment			
☐ Box No. VI	Certain docume	nts cited					
☐ Box No. VII	Certain defects	in the international appl	ication				
⊠ Box No. VIII	Certain observa	tions on the internation	al application				
Date of submission of th	e demand		Date of completion of th	nis report			
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11.10.2005			28.04.2006				
Name and mailing address of the international			Authorized officer	.ches Patenta.			
preliminary examining authority: European Patent Office				19 m. 19			
D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d			Meier, S	so Paig			
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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/EP2004/014777

	Box No. 1	Basis of the report					
1.	With regard	to the language , this	report is based on				
	★ the interpretation	rnational application	n the language in which it was filed				
	of a trar □ inter □ publi	of a translation furnished for the purposes of: ☐ international search (under Rules 12.3(a) and 23.1(b)) ☐ publication of the international application (under Rule 12.4(a))					
2.	With regard	☐ international preliminary examination (under Rules 55.2(a) and/or 55.3(a)) With regard to the elements * of the international application, this report is based on <i>(replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this</i>					
	report as "or	report as "originally filed" and are not annexed to this report):					
	Description,	Pages					
	3-8, 10-38		as originally filed				
	1, 2, 9		received on 14.10.2005 with letter of 13.10.2005				
	Claims, Num	bers					
	3(part), 4-21		received on 14.10.2005 with letter of 13.10.2005				
	1, 2, 3(part)		filed with telefax on 29.03.2006				
	□ a seque	ence listing and/or an	related table(s) - see Supplemental Box Relating to Sequence Listing				
з.	☐ The am	endments have resu	ted in the cancellation of:				
		description, pages					
		claims, Nos.					
		drawings, sheets/figs sequence listing <i>(spe</i>	cify):				
			quence listing <i>(specify)</i> :				
4.			shed as if (some of) the amendments annexed to this report and listed below ave been considered to go beyond the disclosure as filed, as indicated in the				
		al Box (Rule 70.2(c))					
		description, pages					
		claims, Nos. drawings, sheets/figs					
		sequence listing <i>(spe</i>	cify):				
			quence listing (specify):				
	* Tf ite	om 4 annlies so	me or all of these sheets may be marked "superseded "				

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/EP2004/014777

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes: Claims

10-19

No:

Claims

1-9,20,21

Inventive step (IS)

Yes: Claims

No: Claims

1-21

Industrial applicability (IA)

Yes: Claims

1-21

No: Claims

2. Citations and explanations (Rule 70.7):

see separate sheet

Box No. VIII Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

see separate sheet

Reference is made to the following documents:

- **D1**: WO 03/091321 A (THE UNIVERSITY OF LIVERPOOL; COOPER, ANDREW, IAN; ZHANG, HAIFEI)
- D2: WO 99/00187 A (BIOPORE CORPORATION)
- D3: H. ZHANG, A. I. COOPER: "Synthesis of Monodisperse Emulsion-Templated Polymer Beads by Oil-in-Water-in-Oil (O/W/O) Sedimentation Polymerization" CHEM. MATER., vol. 14, 2002, pages 4017-4020, XP002327996
- **D4**: US-A-5 723 508 (HEALY ET AL)
- **D5**: WO 2004/011537 A (UNILEVER N.V; UNILEVER PLC; HINDUSTAN LEVER LIMITED; COOPER, ANDREW, I)
- **D6**: WO 2005/014704 A (THE UNIVERSITY OF LIVERPOOL; COOPER, ANDREW; BUTLER, RACHEL)

Re Item VIII

Certain observations on the international application

1. Clarity - Art. 6 PCT

- 1.1 Amended dependent claims 7 and 8 contradict amended independent claim 1 since they also claim water soluble materials incorporated into the polymer lattice in contrast to the "materials contained within the lattice are dispersed" as claimed by the independent claim 1. Such materials have to be water insoluble.
- **1.2** Expressions like" a temperature effective" as used in claim 10 of the present application are contrary to the requirements of PCT-Guidelines 5.38 since the time span required for freezing the liquid medium has only been provided by the relative term "rapidly"
- 1.3 Some embodiments of the invention shown in the examples, e.g. Examples 1-5, do not fall within the scope of the claims since they are silent concerning the shape of the beads obtained after the spray freeze drying process. This inconsistency between the claims and the description leads to doubt concerning the matter for which protection is sought, thereby rendering the claims unclear, Art. 6 PCT. It is clear from the Examples of the present application which have been frozen in moulds that these samples do NOT have a spherical shape, however, it is not excluded that a powder particle e.g. of

Example 1 of the present application does have a spherical shape. In particular, since the emulsion was sprayed into liquid nitrogen it is reasonable to assume that the powder particles exhibits at least approximately a spherical shape, contrary to the requirements of the claims of the present application.

Re Item V

Reasoned statement with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

2. Novelty

- 2.1 The amended independent claim 1 of the present application claims
 - a) Porous bodies comprising a three dimensional open-cell lattice which porous bodies are water dispersible or water soluble
 - b) such that materials contained withing the lattice are dispersed when the porous bodies are exposed to an aqueous medium, the porous bodies containing
 - c) 10-95 % by weight of a water soluble polymeric material and
 - d) 5-90 % by weight of a surfactant.
 - e) said porous bodies having an intrusion volume as measured by mercury porosimetry of at least 3 ml*g⁻¹
 - f) with the proviso that said porous bodies are not spherical beads having an average bead diameter of 0.2-5 mm.
- 2.2 Document D1 discloses a) a porous crosslinked polymer material which is therefore water dispersible having a three dimensional open-cell lattice. b) Due to the production process these porous bodies comprise e.g. vegetable oil, light mineral oil, etc. which can be dispersed when the porous bodies are exposed to an aqueous medium. c) The porous bodies containing 1-80 % by weight of a water soluble polymeric material e.g. acrylic acid, acrylamide and d) 1-60 % by weight of a surfactant, e.g. SDS, e) having a pore volume of from 1-5 ml*g-1. f) 50-100 % of the beads are substantially spherical. g) A process comprising a freeze drying step is not disclosed (abstract; pages 3-8).
- 2.3 Therefore, amended claims 1-9, 20 and 21 of the present application do not fulfill the requirements of Art. 33(1) PCT since they are not novel over the prior art document D1 in the sense of Art. 33(2) PCT.
- 2.4 Document D2 discloses a) a hydrophilic porous polymeric material having a three

dimensional open-cell lattice. **b)** Due to the production process these porous bodies comprise e.g. aliphatic hydrocarbons, toluene, etc. which can be dispersed when the porous bodies are exposed to an aqueous medium. **c)** The porous bodies containing a water soluble polymeric material e.g. acrylic acid, acrylamide and **d)** a surfactant. The amounts are within the range of the present application. **e)** The porous polymer particles show a bulk density within the range of from 0.001-1.0 g*ml⁻¹as also shown in the examples of the present application. **f)** At least approximately 10 % of the microbeads are substantially spherical or ellipsoidal or a combination thereof. **g)** A process comprising a freeze drying step is not disclosed (page 9, lines 30-33; page 11, lines 30-33; page 21, lines 16-33; page 25, lines 19-28; Examples; claims 1, 6, 18, 22, 23).

- 2.5 Therefore, claims 1-9, 20 and 21 of the present application do not fulfill the requirements of Art. 33(1) PCT since they are not novel over the prior art document **D2** in the sense of Art. 33(2) PCT.
- 2.6 Document D3 discloses a) monodisperse porous polymer beads having a three dimensional open-cell lattice b) Due to the production process these porous bodies comprise e.g. light mineral oil, etc. which can be dispersed when the porous bodies are exposed to an aqueous medium. c) The porous bodies containing a water soluble polymeric material e.g. acrylamide, N,N-methylenebisacrylamide and d) a surfactant. The amounts are within the range of the present application. e) The porous polymer particles show intrusion volumes greater than 8 cm³*g⁻¹. f) The shape of the particles can be controlled by the process conditions. g) A process comprising a freeze drying step is not disclosed (the whole document).
- 2.7 Therefore, claims 1-9, 20 and 21 of the present application do not fulfill the requirements of Art. 33(1) PCT since they are not novel over the prior art document **D3** in the sense of Art. 33(2) PCT.
- 2.8 It is pointed out that documents **D5** and **D6** which have been cited in the ISR as a "P" and "E" document, respectively, might be relevant to the question of novelty in case that the application enters a regional and/or national phase.

3. Inventive Step

- **3.1** The working-up of porous polymer materials by freeze drying is generally known in the art and can be found in document **D4** for example.
- 3.2 Therefore, claims 10-19 do not fulfill the requirements of Art. 33(1) PCT since they do

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (SEPARATE SHEET)

International application No.

PCT/EP2004/014777

not involve an inventive step in the sense of Art. 33(3) PCT.

- 4. Industrial Applicability
- **4.1** The subject matter of claims 1-21 is industrial applicable.

- 1 -

POROUS BODIES AND METHOD OF PRODUCTION THEREOF

The present invention relates to water soluble or water dispersible porous bodies and to methods of producing such porous bodies.

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Copending international patent application PCT/GB03/03226 (assigned to the present applicants) describes the formation of porous beads comprising a three dimensional open-cell lattice of a water-soluble polymeric material with an average bead diameter in the range 0.2 to 5mm.

10 It is an object of the present invention to provide highly porous bodies which disperse rapidly when contacted with water. It is a further object of the invention to provide a simple and effective method for producing such porous bodies.

In accordance with a first aspect of the invention, there is provided water dispersible or water soluble porous bodies comprising a three dimensional open-cell lattice containing

- (a) 10 to 95% by weight of a water soluble polymeric material and
- (b) 5 to 90% by weight of a surfactant,
- said porous bodies having an intrusion volume as measured by mercury porosimetry (as hereinafter described) of at least about 3 ml/g
- with the proviso that said porous bodies are not spherical beads having an average bead diameter of 0.2 to 5mm

Preferably the porous bodies of the present invention contain 10 to 80% by weight of the water soluble polymeric material and 20 to 90% by weight of the surfactant. More preferably the porous bodies of the present invention contain 20 to 70% by weight of the water soluble polymeric material and 30 to 80% by weight of the surfactant.

The polymeric material is a material which would be considered as "water soluble" by those skilled in the art i.e. if it forms a homogeneous solution in water. In general terms water soluble polymers possess pendant polar or ionizable groups (e.g. -C=O, -OH, -N(R_1)(R_2) in which R_1 and R_2 , which may be the same or different, are independently H or (C1 to C4)alkyl, -N(R_3)(R_4)(R_5)* in which R_3 , R_4 and R_5 which may be the same or different, are independently H or (C1 to C4)alkyl, -CON(R_6)(R_7) in which R6 and R7, which may be the same or different, are H or (C1 to C4) alkyl, -CH₂CH₂O-, -CO₂H or salts thereof, -SO₃H or salts thereof groups) on a backbone chain which may be hydrophobic.

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It is also important for the operation of the present invention that the porous bodies dissolve or disperse quickly so that the materials contained within the lattice are dispersed quickly when the porous bodies are exposed to an aqueous medium. It has been found that when water soluble polymeric materials are incorporated into the porous bodies of the present invention, the time it takes for the polymeric material to dissolve or disperse may be significantly reduced. The nature of the lattice should be such that the dissolution or dispersion of the porous bodies preferably occurs in less than three minutes, more preferably less than two minutes, most preferably less than one minute.

- 10 Examples of water soluble polymeric materials include:-
 - (a) natural polymers (for example naturally occurring gums such as guar gum or locust bean gum or a polysaccharide such as dextran or cellulose;
 - (b) cellulose derivatives for example xanthan gum, xyloglucan, cellulose acetate, methylcellulose, methylcellulose, hydroxyethylcellulose, hydroxyethylcellulose
- hydroxypropylmethylcellulose (HPMC), hydroxypropylbutylcellulose, ethylhydroxyethylcellulose, carboxymethylcellulose and its salts (eg the sodium salt SCMC), or carboxymethylhydroxyethylcellulose and its salts (for example the sodium salt);
 - (c) homopolymers of any one of the monomers listed in Table 1 below;
 - d) copolymers prepared from two or more monomers listed in Table 1 below;
- 20 (e) mixtures thereof

Table 1

vinyl alcohol,
acrylic acid,
methacrylic acid

25 acrylamide,
methacrylamide
acrylamide methylpropane sulphonates
aminoalkylacrylates
aminoalkylmethacrylates
hydroxyethylacrylate
hydroxyethylmethylacrylate
vinyl pyrrolidone

vinyl imidazole vinyl amines

vinyl pyridine

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- 9 -

porous bodies of the present invention.-The polymeric porous bodies may be in the form of powders, beads (but not spherical beads having an average bead diameter of 0.2 to 5 mm) or moulded bodies. Powders may be prepared by the disintegration of polymeric porous bodies in the form of beads or moulded bodies either before or after freeze-drying.

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In accordance with another aspect of the present invention, there is provided a method for water dispersible or water soluble porous bodies comprising a three dimensional open-cell lattice containing

- (a) 10 to 95% by weight of a water soluble polymeric material and
- 10 (b) 5 to 90% by weight of a surfactant,

said porous bodies having an intrusion volume as measured by mercury porosimetry (as herein described) of at least about 3 ml/g

with the proviso that said porous body is not a spherical bead having an average bead diameter of 0.2 to 5mm

- 15 comprising the steps of:
 - a) providing an intimate mixture of the polymeric material and the surfactant in a liquidmediumb)

providing a fluid freezing medium at a temperature effective for rapidly freezing the liquid medium;

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- c) cooling the liquid medium with the fluid freezing medium at a temperature below the freezing point of the liquid medium for a period effective to rapidly freeze the liquid medium; and
- (d) freeze-drying the frozen liquid medium to form the polymeric bodies by removal of the liquid medium by sublimation.
- The intimate mixture of the polymeric material and the surfactant in the liquid medium may be an oil-in-water emulsion comprising a continuous aqueous phase containing the polymeric material, a discontinuous oil phase and the surfactant.
- When the porous body is to be in the form of a powder the cooling of the liquid medium may be accomplished by spraying the liquid medium in atomised form into the fluid freezing medium. When the porous body is to be in the form of beads the cooling of the liquid medium may be accomplished by dropping drops of the liquid medium into the fluid freezing medium. Porous bodies in the form of moulded bodies may be made by pouring the liquid medium into a mould and cooling the liquid medium by the fluid freezing medium. In a preferred process of the invention to

CLAIMS

00 10:53 FAA +44 ZU /5/1 0250

- Porous bodies comprising a three dimensional open-cell lattice which porous bodies are water dispersible or water soluble such that materials contained within the lattice are dispersed when the porous bodies are exposed to an aqueous medium, the porous bodies containing
- 10 to 95% by weight of a water soluble polymeric material and (a)
- 5 to 90% by weight of a surfactant, (b)

said porous bodies having an intrusion volume as measured by mercury porosimetry of at least 3ml/g

with the proviso that said porous bodies are not spherical beads having an average bead diameter of 0.2 to 5mm.

- Porous bodies as claimed in claim 1 wherein the bodies are in the form of 2. powders, beads or moulded bodies.
- Porous bodies as claimed in claim 1 or claim 2 wherein the polymeric material 3. is a natural gum, a polysaccharide, a cellulose derivative or a homopolymer or copolymer comprising (co)monomers selected from:-

vinyl alcohol,

acrylic acid,

methacrylic acid

acrylamide,

methacrylamide

acrylamide methylpropane sulphonates

aminoalkylacrylates

aminoalkylmethacrylates

hydroxyethylacrylate

hydroxyethylmethylacrylate

vinyl pyrrolidone

vinyl imidazole

vinyl amines

vinyl pyridine

ethyleneglycol

ethylene oxide

ethyleneimine

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AMENDED SHEE

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styrenesulphonates ethyleneglycolacrylates ethyleneglycol methacrylate

- 5 4) Porous bodies as claimed in claim 3 wherein the cellulose derivative is selected from xanthan gum, xyloglucan, cellulose acetate, methylcellulose, methylcellulose, hydroxyethylcellulose, hydroxyethylmethylcellulose. hydroxypropylcellulose, hydroxypropylmethylcellulose (HPMC), hydroxypropylbutylcellulose, ethylhydroxyethylcellulose, carboxymethylcellulose and its salts, or carboxymethyl-hydroxyethylcellulose and its salts
 - 5) Porous bodies as claimed in any preceding claim wherein the surfactant is non-ionic, anionic. cationic, or zwitterionic
- 6) Porous bodies as claimed in any preceding claim wherein the surfactant is selected from ethoxylated triglycerides; fatty alcohol ethoxylates; alkylphenol ethoxylates; fatty acid ethoxylates; fatty amide ethoxylates; fatty amine ethoxylates; sorbitan alkanoates; ethylated sorbitan alkanoates; alkyl ethoxylates; pluronics; alkyl polyglucosides; stearol ethoxylates; alkyl polyglycosides; alkylether sulfates; alkylether carboxylates; alkylbenzene sulfonates; alkylether phosphates; dialkyl sulfosuccinates; alkyl sulfonates; soaps; alkyl sulfates; alkyl carboxylates; alkyl phosphates; paraffin 20. sulfonates; secondary n-alkane sulfonates; alpha-olefin sulfonates; isethionate sulfonates; fatty amine salts; fatty diamine salts; quaternary ammonium compounds; phosphonium surfactants; sulfonium surfactants; sulfonxonium surfactants; N-alkyl derivatives of amino acids (such as glycine, betaine, aminopropionic acid); imidazoline surfactants; amine oxides; amidobetaines; and mixtures thereof
 - 7) Porous bodies as claimed in any preceding claim wherein the porous polymeric bodies have water soluble or water insoluble materials incorporated into the polymeric lattice
- 8) Water soluble porous polymeric bodies as claimed in claim 7 wherein the water soluble material 30 is selected from water soluble vitamins; water soluble fluorescers; activated aluminium chlorohydrate; transition metal complexes used as bleaching catalysts; water soluble polymers; diethylenetriaminepentaacetic acid (DTPA); primary and secondary alcohol sulphates containing greater than C8 chain length or mixtures thereof

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- 9) Water soluble porous polymeric bodies as claimed in claim 7 wherein the water insoluble material is selected from antimicrobial agents; antidandruff agent; skin lightening agents; fluorescing agents; antifoams; hair conditioning agents; fabric conditioning agents; skin conditioning agents; dyes; UV protecting agents; bleach or bleach precursors; antioxidants; insecticides; pesticides; herbicides; perfumes or precursors thereto; flavourings or precursors thereto; pharmaceutically active materials; hydrophobic polymeric materials and mixtures thereof.
- 10) A method for preparing water dispersible or water soluble porous bodies comprising a three dimensional open-cell lattice containing
- 10 (a) 10 to 95% by weight of a water soluble polymeric material and
 - (b) 5 to 90% by weight of a surfactant,

said porous bodies having an intrusion volume as measured by mercury porosimetry (as hereinafter described) of at least 3 ml/g

with the proviso that said porous bodies are not spherical beads having an average bead diameter of 0.2 to 5mm

comprising the steps of:

- a) providing an intimate mixture of the polymeric material and the surfactant in a liquid medium
- b) providing a fluid freezing medium at a temperature effective for rapidly freezing the liquid medium;
 - cooling the liquid medium with the fluid freezing medium at a temperature below the freezing point of the liquid medium for a period effective to rapidly freeze the liquid medium; and
- d) freeze-drying the frozen liquid medium to form the porous bodies by removal of the liquid medium by sublimation.
 - 11) A method as claimed in claim 10 wherein the cooling of the liquid medium is accomplished by spraying an atomised emulsion into the fluid freezing medium; by dropping drops of the emulsion into the fluid freezing medium or by pouring the emulsion into a mould and cooling the emulsion in the mould.
- 12) A method as claimed in claim 10 or 11 wherein the polymeric material is a natural gum, a polysaccharide, a cellulose derivative or a homopolymer or copolymer comprising (co)monomers
 35 selected from:-

- 42 -

vinyl alcohol, acrylic acid, methacrylic acid acrylamide, methacrylamide

5 methacrylamide

acrylamide methylpropane sulphonates

aminoalkylacrylates

aminoalkylmethacrylates

hydroxyethylacrylate

10 hydroxyethylmethylacrylate

vinyl pyrrolidone vinyl imidazole vinyl amines

vinyl pyridine

15 ethyleneglycol

ethylene oxide

ethyleneimine

styrenesulphonates

ethyleneglycolacrylates

20 ethyleneglycol methacrylate

- 13) A method as claimed in any one of claims 10 to 12 wherein the surfactant is non-ionic, anionic, cationic, or zwitterionic
- 25 14) A method as claimed in any one of claims 10 to 13 wherein the surfactant has an HLB value of 8 to 18
- 15) A method as claimed in any one of claims 10 to 14 wherein the surfactant is selected from ethoxylated triglycerides; fatty alcohol ethoxylates; alkylphenol ethoxylates; fatty acid ethoxylates; fatty amide ethoxylates; fatty amine ethoxylates; sorbitan alkanoates; ethylated sorbitan alkanoates; alkyl ethoxylates; pluronics; alkyl polyglucosides; stearol ethoxylates; alkyl polyglycosides; alkylether sulfates; alkylether carboxylates; alkylbenzene sulfonates; alkylether phosphates; dialkyl sulfosuccinates; alkyl sulfonates; soaps; alkyl sulfates; alkyl carboxylates; alkyl phosphates; paraffin sulfonates; secondary n-alkane sulfonates; alpha-olefin sulfonates; isethionate sulfonates; fatty amine salts; fatty diamine salts; quaternary ammonium compounds; phosphonium surfactants;

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sulfonium surfactants; sulfonxonium surfactants; N-alkyl derivatives of amino acids (such as glycine, betaine, aminopropionic acid); imidazoline surfactants; amine oxides; amidobetaines; and mixtures thereof

- 5 16) A method as claimed in claim 10 wherein the intimate mixture is an oil-in-water emulsion
 - 17) A method as claimed in claim 16 wherein the discontinuous phase of the emulsion comprises 10 to 95% by volume of the emulsion
- 10 18) A method as claimed in claim 16 wherein the discontinuous phase of the emulsion comprises 20 to 60% by volume of the emulsion
 - 19) A method as claimed in claim 16 wherein the discontinuous phase of the emulsion is selected from alkanes; cyclic hydrocarbons; halogenated alkanes; esters; ketones;
- ethers; volatile cyclic silicones and mixtures thereof
 - 20) Solutions or dispersions comprising water soluble polymeric materials and surfactant formed by exposing the porous bodies of any one of claims 1 to 9 to an aqueous medium.
- 20 21) Solutions or dispersions comprising water soluble polymeric materials, surfactant and a hydrophobic material formed by exposing the porous bodies of claim 7 having the hydrophobic material contained therein to an aqueous medium.